## MIRACOM

# MES

Smart and optimal manufacturing management First step to productivity innovation for manufacturing company

## **Overview**

#### Manufacturing Execution System

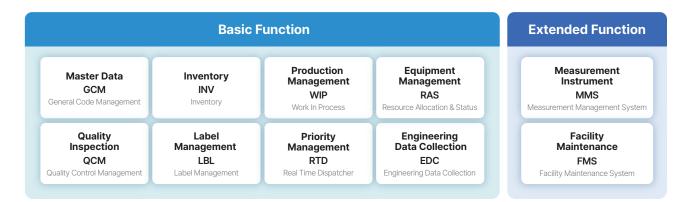
The implementation of an integrated manufacturing execution system(MES) enables real-time monitoring of all information generated in the production site, improvements of production processes, and agile responses to global business environment changes.

## **Benefits**



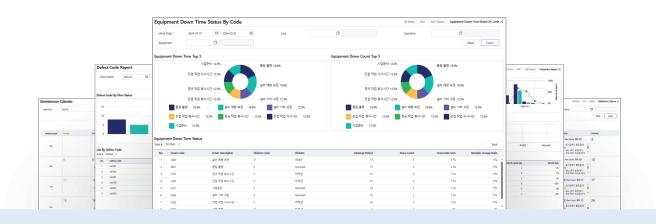
# **Solutions**

Developed based on the standard processes of the Manufacturing Enterprise Solutions Association(MESA), and provide manufacturing management solutions essentially required in manufacturing on-sites.



## **Features**

Accomplish big increase in productivity through smart manufacturing management.



#### Inventory Management INV

- Accurate material management through real object-based warehouse-release management
- Accurate material inventory and history tracking

#### **Equipment Management RAS**

- Realize high utilization rate through monitoring status of equipment and tool
- Management of equipment downtime history and analysis of detailed root cause

#### **Priority Management RTD**

- Manage job priorities by defining dispatcher
- Streamline production through priority management of production processes

#### Measurement Instrument Management MMS

- Eliminate process volatility through calibration and result management of measurement instrument
- Ensure reliability of measurement values through systematic measurement instrument management

#### **Production Management WIP**

- Provide LOT traceability through 4M-based production history management
- Detailed production result management based on production planning

#### **Quality Inspection QCM**

- Real-time quality inspection of materials and finished goods
- Production quality enhancement through system-based defect Inspection

#### **Engineering Data Collection EDC**

- Collect and visualize data as per equipment and LOT(graph)
- Ensure stability of production process through equipment data analysis

#### Facility Maintenance FMS

- Maximize equipment availability through maintenance management
- Enable quick response to equipment failure through consumable inventory management



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